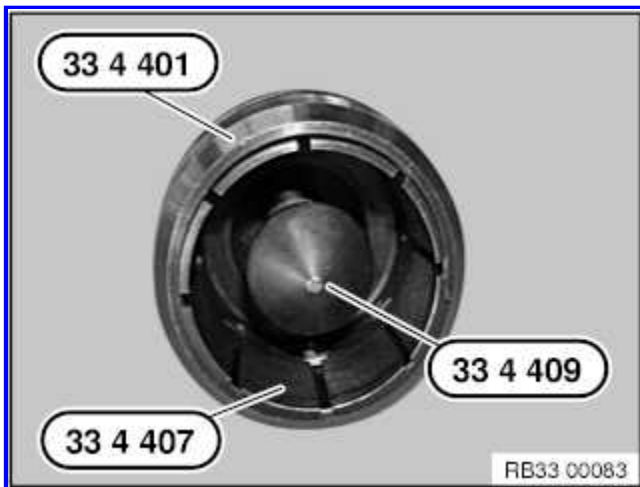


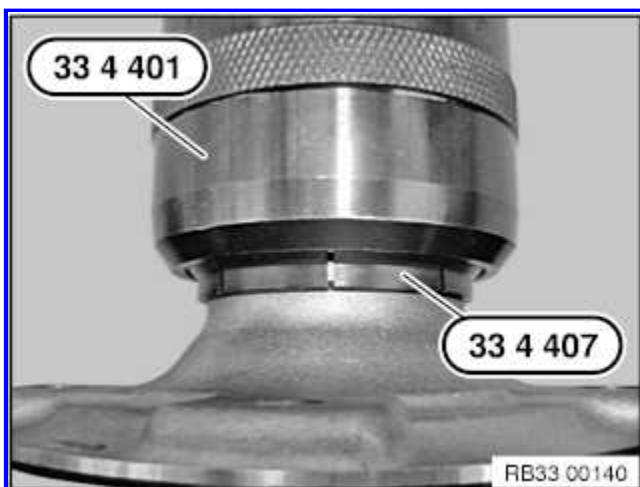
33 41 ...**Detaching wheel bearing inner ring from drive flange (drive flange removed)****Special tools required:**

- [33 4 409](#)
- [33 4 407](#)
- [33 4 401](#)
- [33 4 403](#)
- [33 4 404](#)
- [33 4 402](#)
- [33 4 400](#)

**Important!**

Thrust piece [33 4 409](#) must not be removed!

Insert pliers [33 4 407](#) into special tool [33 4 401](#).



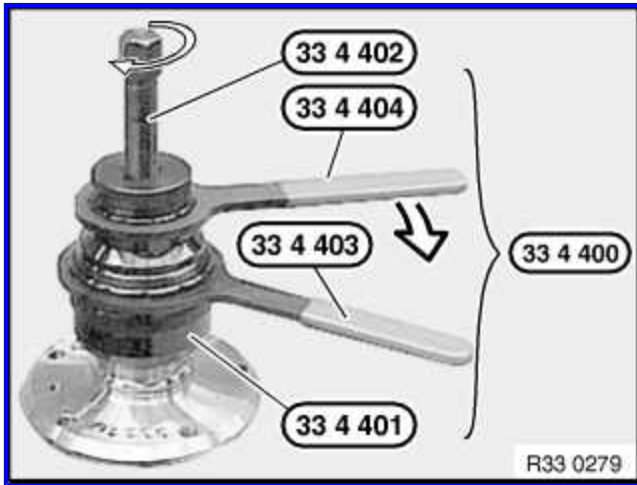
Position special tool [33 4 401](#) in conjunction with [33 4 407](#) on drive flange.

Important!

Pliers [33 4 407](#) must be positioned in the groove between the drive flange and wheel bearing inner ring.

Pull special tool [33 4 401](#) together with rings [33 4 403](#) and [33 4 404](#) until the pliers [33 4 407](#) are fitted flush in the groove between the drive flange and wheel bearing inner ring.

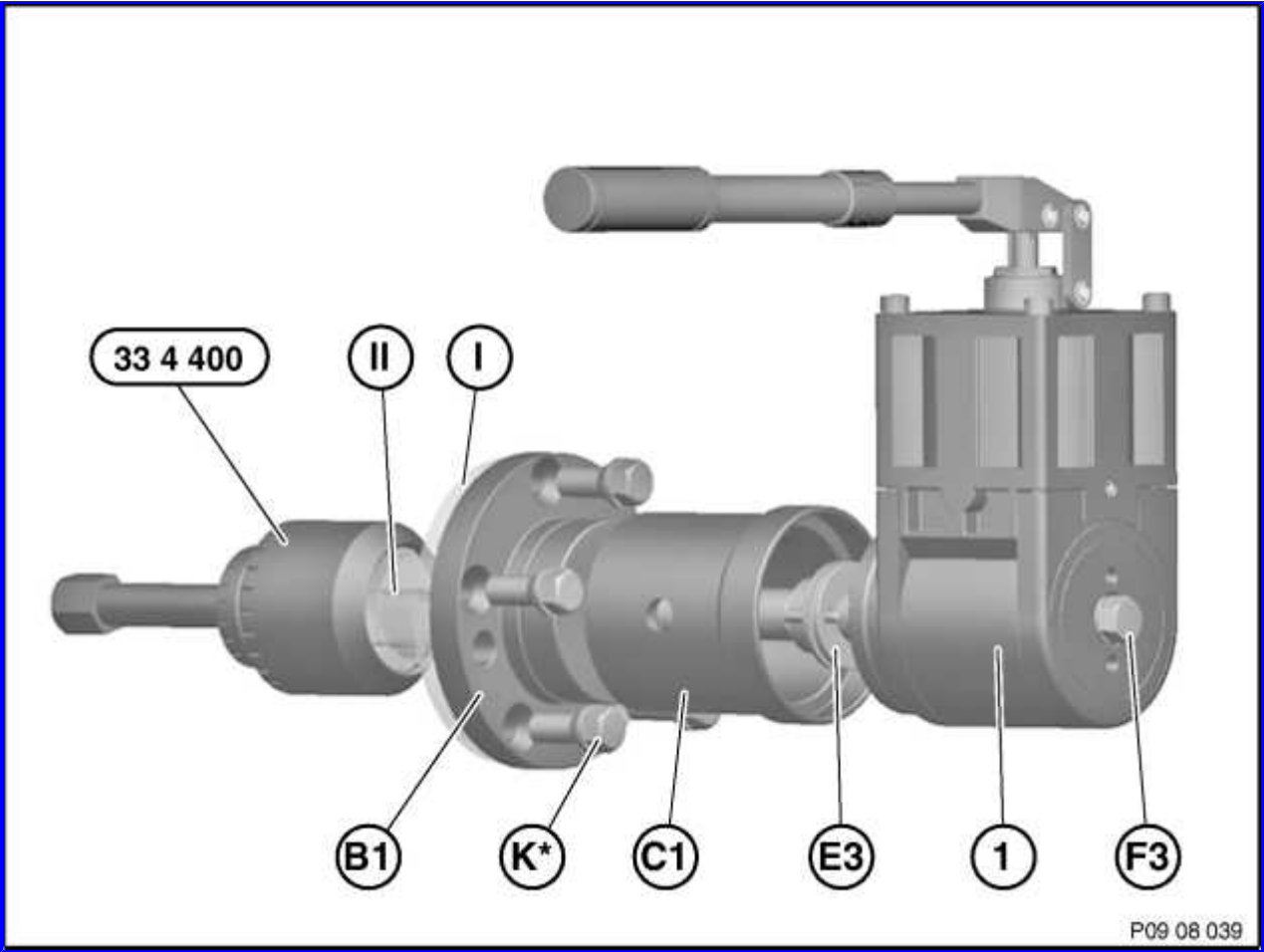
Unscrew spindle [33 4 402](#) as far as is possible.



Use **special tool**, see BMW Workshop Catalogue.

- Hydraulic unit - 81 64 2 155 744
- Adapter kit 1 - 81 64 2 155 745
- Adapter kit 2 - 81 64 2 155 746

The following work steps describe pulling off the wheel bearing inner ring:



- Pressure cylinder of hydraulic unit (1) must be in the initial position.
- Spindle F3 must terminate flush with hydraulic unit (1).
- Assemble special tool, see graphic.
- Turn spindle of special tool [33 4 400](#) up to limit position.

The following tools are required for detachment, consult graphic for arrangement:

Vehicle components:

I	Drive flange hub
II	Wheel bearing inner ring

Required components for all models and types:

F3	Spindle M24 (length 270 mm)
1	Hydraulic unit
E3	Washer M24
C1	Holding sleeve
B1	Adapter

33 4 400	Special tool
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*** Components specific to model and type:**

K2	Screws M14 x 1.5
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